

Digital Inputs		
Type	Abr.	Range
CPU, intern	IN	0 - 7
IO Cards	CIN	0 - 127
IO Moduls	MIN	0 - 127
Axis Card A	HOMEA	0 - 15
Axis Card B	HOMEB	0 - 15
Axis Faults	FLT	0 - 15
Terminal, intern	RIN	0 - 15
Terminal, extern	EXRIN	0 - 95
Encoders index	ENCC	0 - 1
Terminal, keyboard	KEY	0 - 63

Digital Outputs		
Type	Abr.	Range
CPU, intern	OUT	0 - 7
IO Cards	COUT	0 - 127
IO Moduls	MOUT	0 - 127
Axis Boost	BOOST	0 - 15
Axis Reset	RESET	0 - 15
Terminal, intern	ROUT	0 - 5
Terminal, extern	EXROUT	0 - 95
Terminal, keyboard	LED	0 - 25

Analog Inputs		
Type	Abr.	Range
CPU, intern	AIN	0 - 1
Terminal, intern	RAIN	0 - 1
Analog Cards	CAIN	0 - x

Analog Outputs		
Type	Abr.	Range
CPU, intern	AOUT	0 - 1
Terminal, intern	RAOUT	0 - 1
Analog Cards	CAOUT	0 - x